

Amendments to the Claims:

Claims:

1. (Currently Amended): A process for making a noise absorber carpet comprised of a fabric layer portion and a resinous backing layer portion, comprising the substantially concurrent steps of:

- (A) forming spikes on a resinous backing layer portion extending from one face thereof by pressing a softened resinous backing material against a backing roll having spike depressions;
- (B) perforating the resinous backing layer portion to form noise absorbing perforations therein by pressing a perforation roll having perforation pins against the resinous backing layer on the backing roll;
- (C) heat bonding the perforated resinous backing layer portion with a fabric layer portion; and
- (D)(C) spiking the resinous backing layer portion, wherein the steps of perforating, heat bonding, and spiking are performed substantially concurrent with each other press bonding the perforated resinous backing layer portion with a fabric layer portion.

2-4. (Cancelled).

5. (Currently amended): The process of claim 1,2,3 or 4; wherein the step of forming the resinous backing layer portion comprises the step of forming the resinous backing layer portion with a plurality of backing layers.

6. (Currently amended): A system for making a noise absorber carpet comprised of a fabric layer portion and a resinous backing layer portion, the system comprising; a fabric feeder roll for feeding a continuous roll of fabric to a carpet take up roll, and a backing roll downstream of the feeder roll for receiving a continuous sheet of soft resinous backing material and rotating the resinous backing material to the roll of fabric, further comprising at least one resin feeder which feeds a for feeding the sheet of resinous backing material in a sheet form onto the backing roll, and a perforation roll having perforation pins thereon which perforates for perforating the resinous backing material on the backing roll.

7. (Original): The system of claim 6, wherein said at least one resin feeder comprises two resin feeders.

8. (Original): The system of claim 6 or 7, wherein said backing roll is provided with spike depressions thereon.

9. (Original): The system of claim 6, wherein said at least one resin feeder feeds a resinous backing material containing continuous open cells.

10. (Currently amended): A system for making a noise absorber carpet having a fabric layer portion and a resinous backing layer portion, comprising:

(A) a fabric feeder roll for feeding a continuous roll of fabric to a carpet take up roll;

(B) a backing roll having perforation pins, the backing roll between the feeder roll and the take up roll for press bonding a perforated resinous backing material to the fabric; and

(C) at least one resin feeder which feeds a the resinous backing material in a sheet form onto the backing roll, wherein the backing roll is provided with perforation pins thereon.

11. (Original): The system of claim 10, wherein said at least one resin feeder comprises two resin feeders.

12. (Original): The system of claim 10 or 11, wherein said backing roll is provided with spike depressions thereon.

13. (Original): The system of claim 10, wherein said at least one resin feeder feeds a resinous backing material containing continuous open cells.